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Sharifah Zahratul Ashirah Syed Abdullah^{1*}, Wan Rafizah Wan Abdullah¹, Fazilah Ariffin², Mohd Sabri Mohd Ghazali²

¹Faculty of Ocean Engineering Technology and Informatics, Universiti Malaysia Terengganu, 21030 Kuala Nerus, Terengganu, Malaysia

Email: p4967@pps.umt.edu.my; wanrafizah@umt.edu.my

²Faculty of Science and Marine Environment, Universiti Malaysia Terengganu, 21030 Kuala Nerus, Terengganu, Malaysia

Email: fazilah@umt.edu.my; mohdsabri@umt.edu.my

Abstract

ZnO is an attractive material with a direct band gap energy of 3.3 eV and binding energy of 60 meV for basic research and industrial applications. However, there are several structural modifications being studied to increase the efficiency and functionality of ZnO for various potential applications. The construction of heterostructured system comprising multicomponent or multiphase is one of the most effective strategies to balance the harsh terms, owing to the tunable band structure and efficient electron-hole separation and transportation, where endow them with suitable properties. In the present work, the synthesis route and the morphological studies conducted on a CeO₂-ZnO heterostructured material were reported. The ZnO nanoparticles have been modified with nano-scaled CeO₂ *via* special nanofabrication technique that combined the citrate gelation technique and solid phase sintering at 1200°C for 5 hours. The molar ration between CeO₂ and ZnO was varied in the range of 0.1:100, 1:100 and 10:100. The phase analyses of the synthesized CeO₂-ZnO heterostructure were carried out by using XRD meanwhile the microstructure and elemental analyses were carried by SEM and EDX.

Keywords: Zinc oxide, Cerium oxide, Heterostructure, Nanofabrication

1 Introduction

Development of heterostructured materials is quickly becoming a major area of material research topic. This new class of advanced materials do not only exhibit superior mechanical and physical properties but they also challenge our conventional understanding and intuition. The term 'heterostructured materials' refers to those that include heterogeneous constituent physical qualities that are greatly variable, or in the case of functional materials, excessively diverse physical properties. According to the definition mentioned before, there are several classification of heterostructured materials such as typical heterostructured materials [1], heterogeneous lamella structures [2], gradient structures [3], [4], laminate structure [5], [6], dual/multi-phase structures [7], harmonic (core-shell) structures [8] and multimodal structures [9]. Materials are amenable to processing using existing industrial equipment, enabling low-cost industrial manufacturing. Despite the fact that heterostructures were first investigated in structural materials [1], current developments show that they offer significant potential for obtaining unique functional features by overcoming intractable choices between conflicting qualities as follows i) heterostructured permanent-magnet materials, ii) heterostructured thermoelectric materials, iii) heterostructured catalytic materials [10].

CeO₂-ZnO heterostructure is one of the materials that attract researchers for the recent years. This functional material is a combination of ZnO and CeO2. As a pure component, the ZnO is a semiconducting material with a direct band gap energy of 3.3 eV and binding energy of 60 meV. ZnO is a fairly common chemical used as a pigment, a component of pharmaceuticals, and an activator of the vulcanization of rubber [11]. It is also considered for electrical and electronic applications because of their stability, high electron affinity, and excellent electron mobility [12]. On the other hands, CeO2 or ceria is a significant rare earth metal oxide with multi-beneficial characteristics, such as its high band gap energy, high refractive index, high visible region optical transparency, and high oxygen storage capacity [13]. The broad band gap of CeO₂ (3.2-3.9 eV) causes light to be absorbed in the ultraviolet range. Ceria has been used extensively in a variety application, including oxygen ion conductor in solid oxide fuel cells, transparent to visible light and UV blockers and filters [14], [15], gas sensors [16], [17], catalyst and oxygen sensors (SOFCs). Coupling CeO2 with ZnO as new form of functional heterostructured materials is one of the strategies to explore their useful synergistic properties for many potential applications.

In photocatalysis application, the use of CeO₂-ZnO heterostructured materials has been proposed as a solution for extending the light absorption capacity and efficiency of ZnO. Many interesting catalytic effects have been observed as two materials with different energy bandgaps in a single matrix are coupled to build a heterostructured materials [18]. These materials have enhanced quantum efficiency to achieve superior photocatalytic or antibacterial activity by exhibiting strong

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absorption in the visible area [19], [20]. Due to the right energy levels, the presence of double heterojunction has a significant influence on the physical characteristics of multi-metal oxide-based nanocomposites, including an increase in carrier lifespan, an increase in charge separation, and an intensification of charge transformation [21], [22]. Due to the tunable band structure and effective electron hole separation and transportation, which endow them with the necessary properties, the construction of heterostructured photocatalyst systems containing multiple components or multiple phases is one of the most successful strategies to balance the harsh conditions. While in the area of hydrgen recovery technology, plasmonic scheme heterostructure such as Ag-ZnO-CeO₂ is thoughtfully constructed and employed for photocatalytic generation of H₂. Ag-ZnO-CeO₂ photocatalyst demonstrates greatly improved photocatalytic H₂ evolution under simulated sunshine irradiation, [23].

The effective development of CeO₂-ZnO heterostructured materials is made possible by proper selection of raw materials and systematic synthesis technique. The properties of the materials can be tunable by manipulating the synthesis paramaters and material compositions. Therefore, this study reported an alternative way to synthesis a CeO₂-ZnO heterostuctured material by using a nanofabrication approach that combining a ZnO nanoparticles together with Ce.

2 Methodology

2.1 Preparation of CeO₂-ZnO Heterostructured Photocatalyst via Nanofabrication Technique

ZnO nanoparticles (<50nm) was modified with a nano scaled CeO₂ *via* a special nanofabrication procedure that combines the citrate gelation technique and solid phase sintering. The gelation process started by mixing together ZnO nanoparticles, into the slurry of citric acid (C₆H₈O₇) and cerium (III) nitrate (Ce (NO₃)₃) gel solution for 5 hours at the temperature range of 70-80 °C and agitation at 300 rpm. The precursor mixture was then dried in the oven at 120 °C for 19 hours. Next, the dried mixture underwent calcination for another 4 hours at 500°C and it was followed with sintering for 5 hours at 1200 °C. The sintered powder was subsequently screened and reduced into micro-sized aggregates with the uniform particle size of 50-60 µm. The synthesis process was repeated to produce CeO₂-ZnO at varying molar ration between 0.1:100, 11:100, 10:100. Purely ZnO nanoparticles underwent similar heat treatment processes and compared as Control.

A series of examinations was carried to confirm the successful conversion of the raw materials into intended CeO₂-ZnO microparticles and the formation of heterojunctions between CeO₂ and ZnO. Phase analysis was carried out by using an X-Ray Diffractometer machine (Rigaku Miniflex II Model PW1710) with Cu K α radiation having a wavelength, λ of 1.54 Å. Meanwhile, the microstructure and elemental analysis of the prepared samples was carried out by using Scanning Electron Microscopy (JEOL JFC-1600) and Field Emission Scanning Microscopy (SEM) (JEOL JSM 7600F) equipped with Energy dispersive X-ray spectroscopy (EDX).

3 Results and Discussion

3.1 Phase Analysis

Figure 1 shows the XRD patterns of ZnO nanoparticles, sintered ZnO, CeO₂, and CeO₂-ZnO heterostructured (0.1:100, 1:100, 10:100). The diffraction peaks in XRD patterns of ZnO nanoparticles (precursor) and sintered ZnO (Control) correspond to the reflection planes of the wurtzite hexagonal ZnO (PDF80-75). Meanwhile the peaks in the XRD patterns of as-synthesized CeO₂-ZnO samples show additional peaks corresponding to the reflection planes of the cubic fluorite-structured CeO₂ (PDF 81-792). The intensity of characteristic peaks of CeO₂ located at 2 θ of 29 ° and 33 ° which correspond to the (111) and (200) planes can be seen increasing with higher ratio of CeO₂. This evidence indicates that the CeO₂-ZnO obtained at the end of the synthesis process was a dual-phase highly crystalline system and the CeO₂ have been successfully coupled to the ZnO.

3.2 Microstructure of CeO2-ZnO Heterostructured Materials

Figure 2 shows the microstructures of CeO₂-ZnO under SEM and the comparison to their pure components. It visualized that the size of ZnO increases after calcination and sintering processes. A series annealing treatments is believed to cause the ZnO grains to grow from nano-scaled to micron-scaled. However, the incorporation of CeO₂ had caused pinning effects that suppressed the ZnO growth. For that reason, the ZnO grains in CeO₂-ZnO appeared to be relatively smaller than the purely sintered ZnO particularly for molar ration of 10:100. Close observation on the SEM images of CeO₂-ZnO material proved that the CeO₂ phase preferentially segregate as nodules on top of the ZnO grains. Each nodule is expected to contain clusters of nanoscaled CeO₂. As a result, the CeO₂ nodules can be seen decorating the ZnO surface. The size of the nodules enlarged while its distribution widened as the molar ration of the CeO₂ was increased from 0.1 to 10.

Figure 3 depicts the FESEM-EDX analysis performed on CeO₂-ZnO sample at 1.0:100 molar ration. This sample represents the synthesized heterostructured materials. EDX point mapping indicates the elemental distribution at three specific spots on the sample. The findings supported that the Ce element mostly found accumulating as bright nodules on top of the grains. This is consistent with the observation in SEM analysis. Segregation of phases after high temperature sintering is a common phenomenon. The Ce³⁺/Ce⁴⁺ ion with larger ionic size (0.097 - 0.114 nm)

than Zn^{2+} (0.074 nm) will have higher tendency to segregate outside of ZnO crystal rather than diffusing into it. The higher the composition of Ce^{3+}/Ce^{4+} , the more obvious the phase segregation would be. Such structure is intentional in the making of heterostructured materials because every point of contact between CeO₂ and ZnO may contribute to formation of heterojunction. Therefore, higher CeO₂ ratio would contribute to creation of more heterojunctions.

The addition of CeO_2 into the ZnO through citrate gelation technique and sintering had tranformed the material into a dual or multi-phase structure. According to Zhu et al., (2021), dual or multiphase structure is a class of structural heterostructed materials. Other forms of heterostructured materials may include the lamella, gradient, laminate, core-shell and multi-modal structures. Diversity of these microstructures will determine their unique mechanical, physical, electrical and optical characteristics.

4 Conclusion

In conclusion, dual or multi-phase CeO₂-ZnO heterostructured were successfully obtained via nanofabrication technique reported in this paper. The heterojunctions formed due to significant phase segregation between CeO₂ and ZnO during sintering process. The ratio of CeO₂ to ZnO influenced the number of heterojunctions formation and the grain size of the ZnO. With further electrical, mechanical and physicochemical characterizations, the impact of the CeO₂-ZnO molar ration on these properties can be evaluated.

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List of Figure Captions

Figure	Caption
Figure 1	XRD patterns of the syntesized CeO ₂ -ZnO heterostuctured materials in comparison to ZnO nanoparticles, sintered ZnO and CeO ₂ .
Figure 2	SEM images of a) ZnO nanoparticles b) CeO ₂ c) Sintered ZnO and as-synthesized CeO ₂ -ZnO at molar ration of d) 0.1:100 e) 1:100 f) 10:100
Figure 3	FESEM-EDX spectrum of as-synthesized CeO ₂ -ZnO at molar ration 1:100



Figure 1: XRD patterns of the syntesized CeO₂-ZnO heterostuctured materials in comparison to ZnO nanoparticles, sintered ZnO and CeO₂.



Figure 2: SEM images of a) ZnO nanoparticles b) CeO_2 c) Sintered ZnO and as-synthesized CeO_2 -ZnO at molar ration of d) 0.1:100 e) 1:100 f) 10:100



Figure 3. FESEM-EDX spectrum of as-synthesized CeO₂-ZnO at molar ration 1:100